Ship Mondr 16

Work Order ID 81128

March-08-12 12:43:11 PM

81128

Page 1

Item ID:

D412-758-015

Accept

N900040100

Setup Start

Revision ID:

Item Name:

GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date:

3/08/12

Start Qty: 5.00

Cust Item ID:

Required Date: 3/15/12

Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan

Date:

Tooling:

Date:

Run

QC:

Date:

SPC(Y/N):

Date:

Sequence ID/

Operation

Set Up/

Tool ID

Accept

Reject

Insp.

SP12-03-09.

Work Center ID

Description

Run Hours

Tool # Plan Code

Qty

Qty

Reject Number Stamp

Draw Nbr

Revision Nbr

IIN-D412-758

C

100

100

DOCUMENT CONTROL

Memo

0.00

0.00

Sizlasliz

Document Control

Photocopy bluefile & type labels per PPP412-758-015 CHG001

110

Pick Kit

0.00

110

Packaging Packaging

Memo

0.00

QC4-100% Inspect kits for completeness

0.00

115

QC

115

Quality Control

Memo

Picklist Print

March-08-12 12:43:10 PM

Work Order ID:

81128

Parent Item:

D412-758-015

Parent Item Name:

GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

	Comments:	IPP rev:A 10.06.21	new issue DD	verifie	ed by:EC									
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
SE	D3531-041 Bracket Assembly		Manufactured	No			110	Each	0.0000	1	5 P.	771	84.	SP
<u> </u>	D2464 - 3/4 Seal		Manufactured	No			110	f	174.7400	1.05	5.5263158	8' '	12-	03-13
545	cut qty of 2 at 6.6" as per of the control of the c	dwg D2464-0066 ***pe ク ろんろ	er kit***		Location ST404	78	<u>Loc Qty</u> 174.74 174.74	<u>Lo</u>	c Code		5.53	8.		
Si	D3525-1 Pracard	-	Manufactured	No			110	Each	6.0000					
					Location ST053		Loc Qty 6 1 5	<u>Lo</u>	<u>c Code</u>	13				
G	D3645-1 Washer		Manufactured	No			110	Each	72.0000	4	20			
_	_\`\				Location ST059 350 350		Loc Oty 72 24 48	<u>Lo</u>	c Code	_				
55	AN525-10R7 Screw		Purchased	No			110	Each	361.0000	7	35			
					Location		Loc Qty	<u>Lo</u>	c Code	S) 17	- 0 ₅	-09	•
					ST345	37 <u>1</u>	361 17 44				** /(ΣX	,	
					118 120	686	100 200							

Page 1

Picklist Print

March-08-12 12:43:11 PM

Work Order ID:

81128

Parent Item:

D412-758-015

Parent Item Name:

GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

Pa	rent Item Name:	GPSMAP Top Mour	nted GPS Receiver (Jimbal	Mount			Start (Qty: 5.00	Required Qty: 5.00
	S1149DN632J isher		Purchased	No		110	Each	436.0000	4	20
4)					Location	Loc Qty		Loc Code	SP	
	1				ST298	436				_
\sim	į				118428	436				, -
4) Wa	960JD10 sher	NAS1149D0363J	Purchased	No	•	110	Each	0.0000	7 m /	35 0308 SP
S _L S MS	621042L06		Purchased	No		110	Each	538.0000	4////	
					Location	Loc Oty		Loc Code	W.	•
					ST300	538				
					118354	2				_
					119109	35			_26X	_
					119758	1				_
O /	324693-S29		Purchased	No	120360	110,	Each	116.0000	4	- 20 P.
- A Scr	ew								5	7.
	•				Location	Loc Qty		Loc Code		
					ST288	116			76.	
○ D4	M. D. 20111. A			NI.	103915	116	r 1	14.0000	_20 x	•
Soc	M-B-201U-A eket Arm, 1.75"		Purchased	No		110	Each	14.0000	2 '	10
					Location	Loc Qty		Loc Code	2	
					ST382	10				_
					120639	10			_QC_	_
					ST396	4			1	_
\(^{\tau} \)					119747_	4			\	
1-8-1	M-B-202U	=	Purchased	No		110	Each	14.0000	2	10
Roi	and Plate Mount, Single	e I" Ball			Location	Loc Qty		Loc Code	50	12-03-09.
					ST396	14				_
					119747	4			-4 X	_
					120639	10			CX	<u> </u>

Picklist Print

March-08-12 12:43:11 PM

Work Order ID:

81128

Parent Item:

D412-758-015

Parent Item Name:

GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

RAM-B-217U Round Plate Mount, Dual I" Ball	Purchased	No	110 Eac	ch 11.0000	5
er .		Location	Loc Qty	Loc Code	07
		ST382	5		
		120639	5		
		ST396	. 6		
		119747	6		. <u>5x</u>
MS21042L3	Purchased	No	110 Eac	ch 3,428.0000	Sp 12-03-09,
S Nut					So 12-03-01
45		Location	Loc Oty	Loc Code	87 10
		ST300	3428		
		117441	16		
		117885	32		
		118451	5		
		118927	3		
	6 · \$	119017	3192		<u>_/5x_</u>
	• •	119075	180		

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-758 Page 23 of 23



5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
Х			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	Х		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		Х	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1	-	D3514-043	Top Mounted Gimbal Assembly
		1.	D3531-041	Bracket Assy.
	2	- 2	D2464-0066	Neoprene Seal
1	1	. 1	D3525-1	Placard
1			D3527-1	Support Arm
11			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	. 4	D3645-1	Washer ·
	4	7	AN525-10R7	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		/ 4	. AN960JD6 📝	Washer
2	4	'7	AN960JD10	Washer
3		. 4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1		,	MS27039-1-09	Screw
		4	MS24693-S29	Screw
		1000		
		₹2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		ব	RAM-B-217U	Round Plate Mount, Dual 1" Ball